

WDK

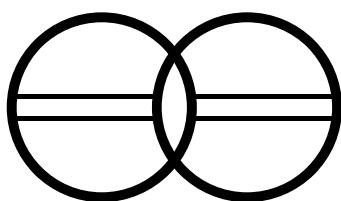


ISTRUZIONI DI MONTAGGIO

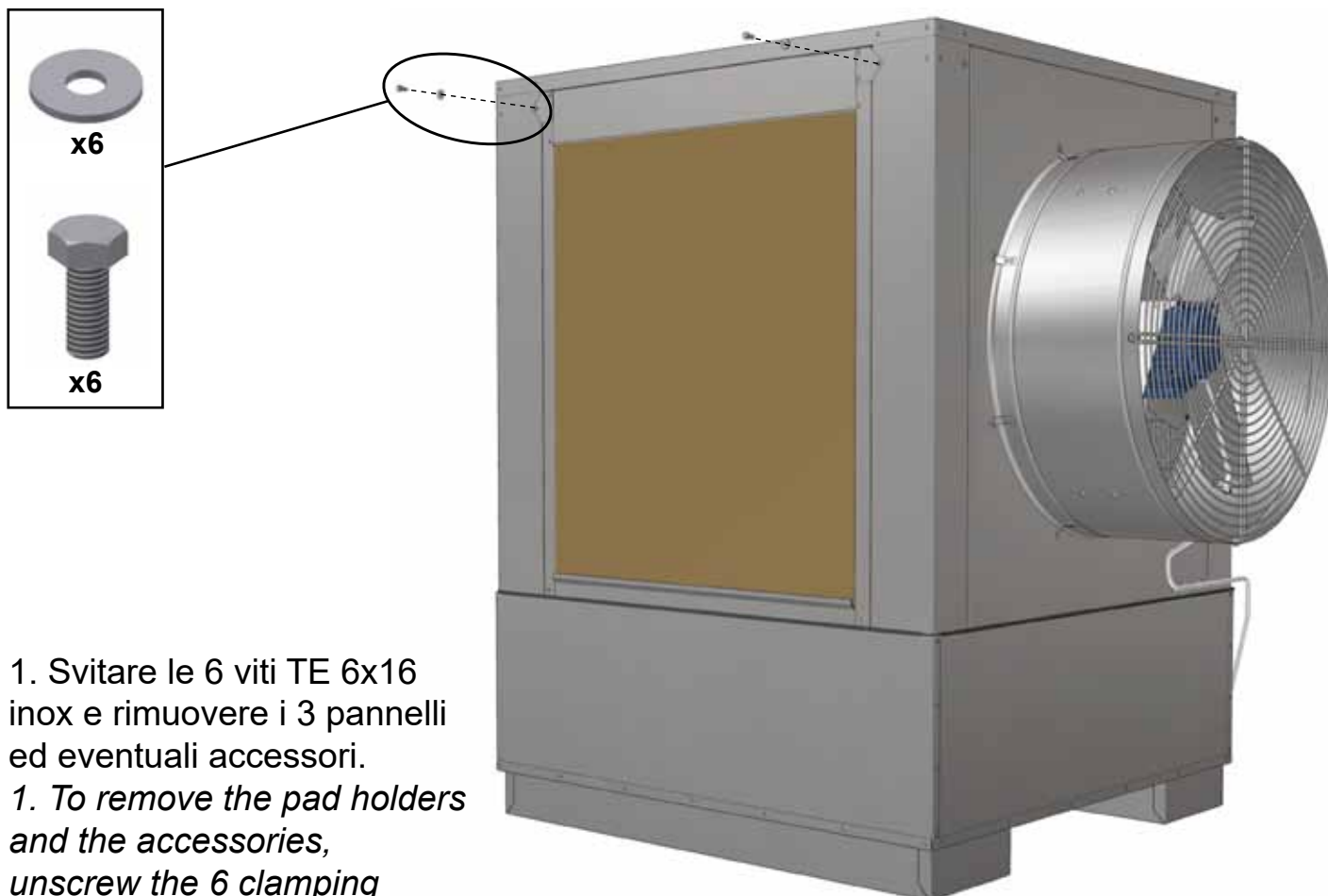
ASSEMBLY INSTRUCTIONS

EINBAUANWEISUNGEN

INSTRUCTIONS DE MONTAGE



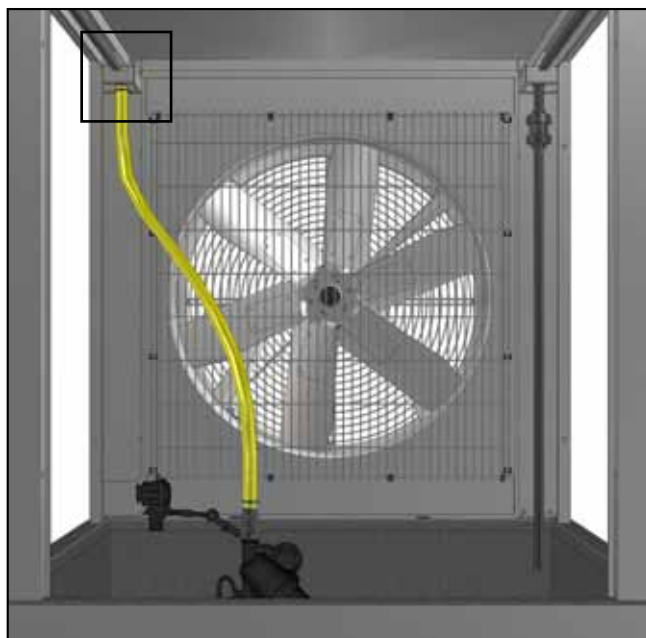
TERMOTECNICA®
PERICOLI



1. Svitare le 6 viti TE 6x16 inox e rimuovere i 3 pannelli ed eventuali accessori.

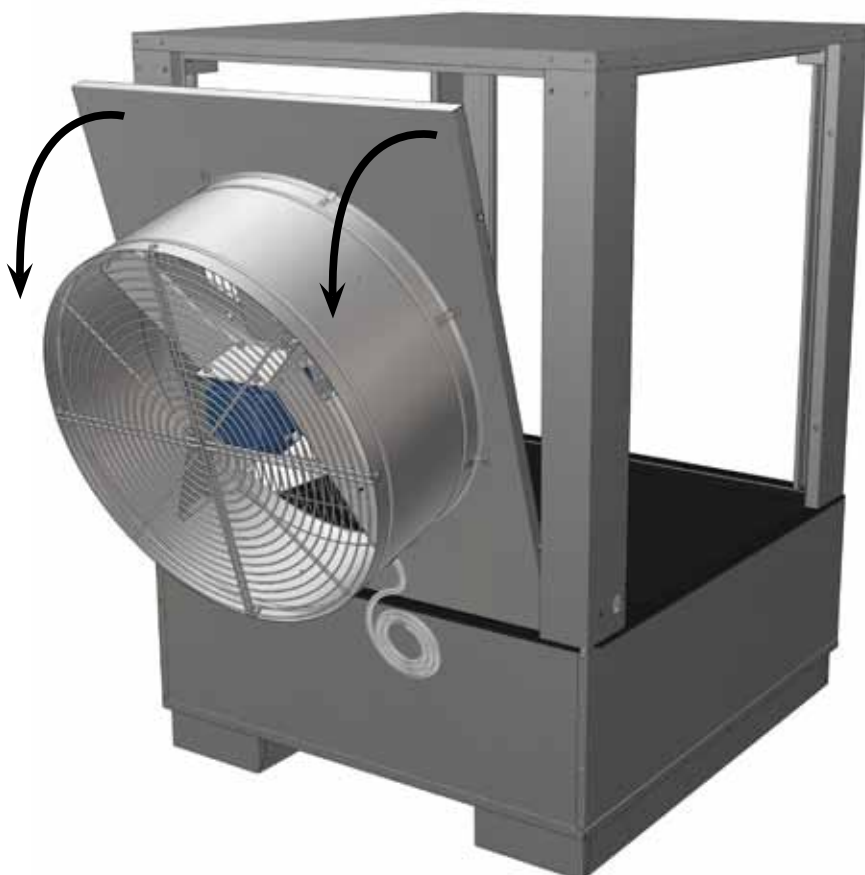
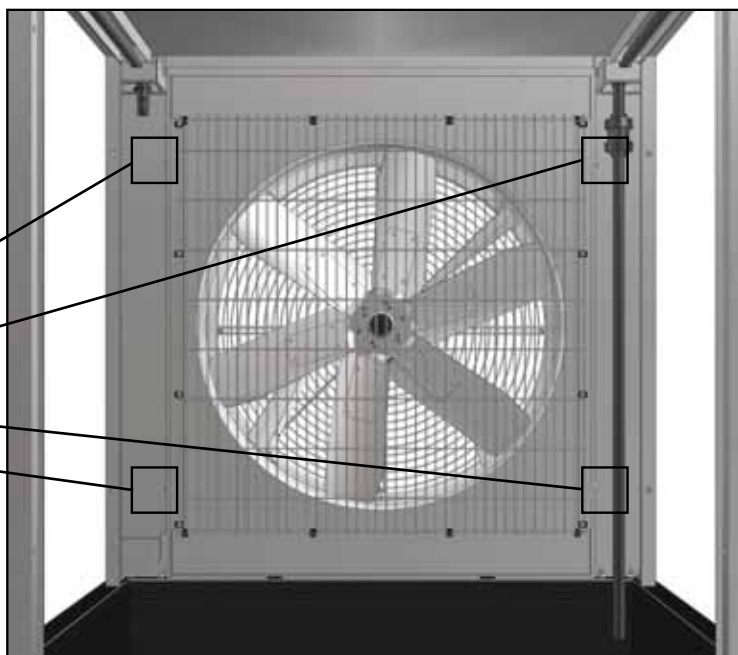
1. To remove the pad holders and the accessories, unscrew the 6 clamping screws TE 6x16.





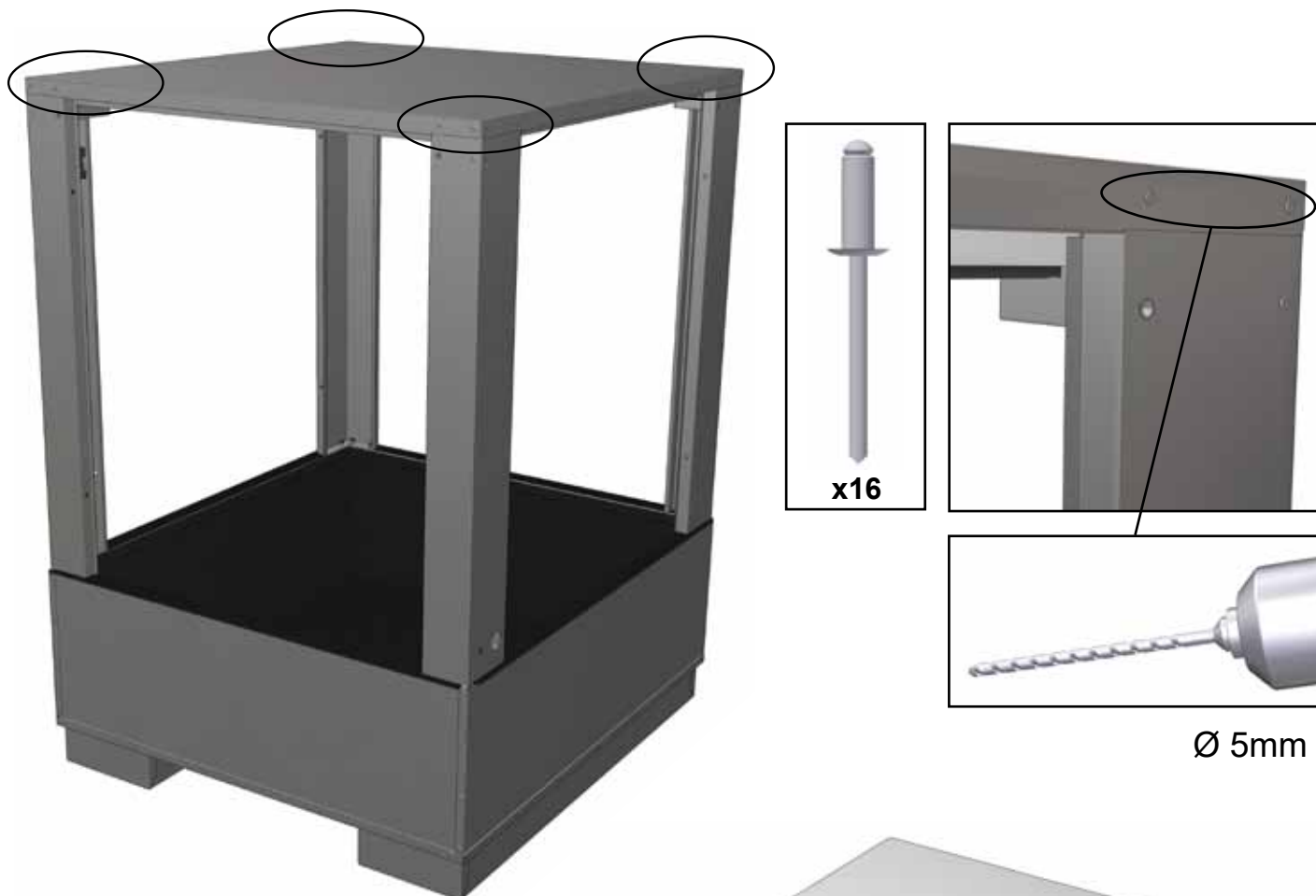
2. Scollegare il sistema di distribuzione dell'acqua dalla pompa.

2. *Disconnect the pump from the water distribution system*



3. Svitare le 4 viti TE 8x20 e rimuovere il gruppo supporto ventola inclinandolo.

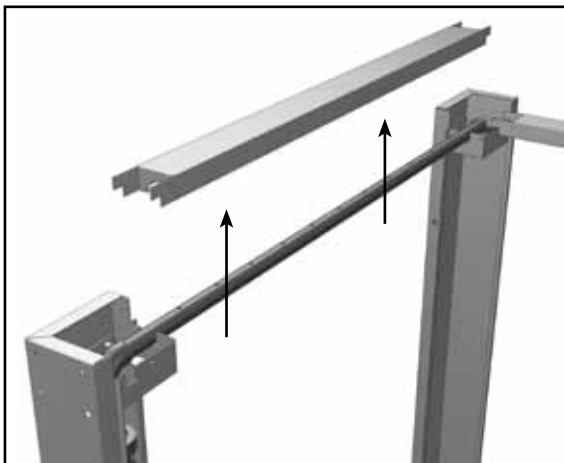
3. *To remove the panel with fan, unscrew the 4 clamping screws TE 8x20*



4. Tramite un trapano con punta $\varnothing 5\text{mm}$, rimuovere i 16 rivetti 4,8x12 che collegano il tetto alle colonne. In seguito a questa operazione, rimuovere il tetto.

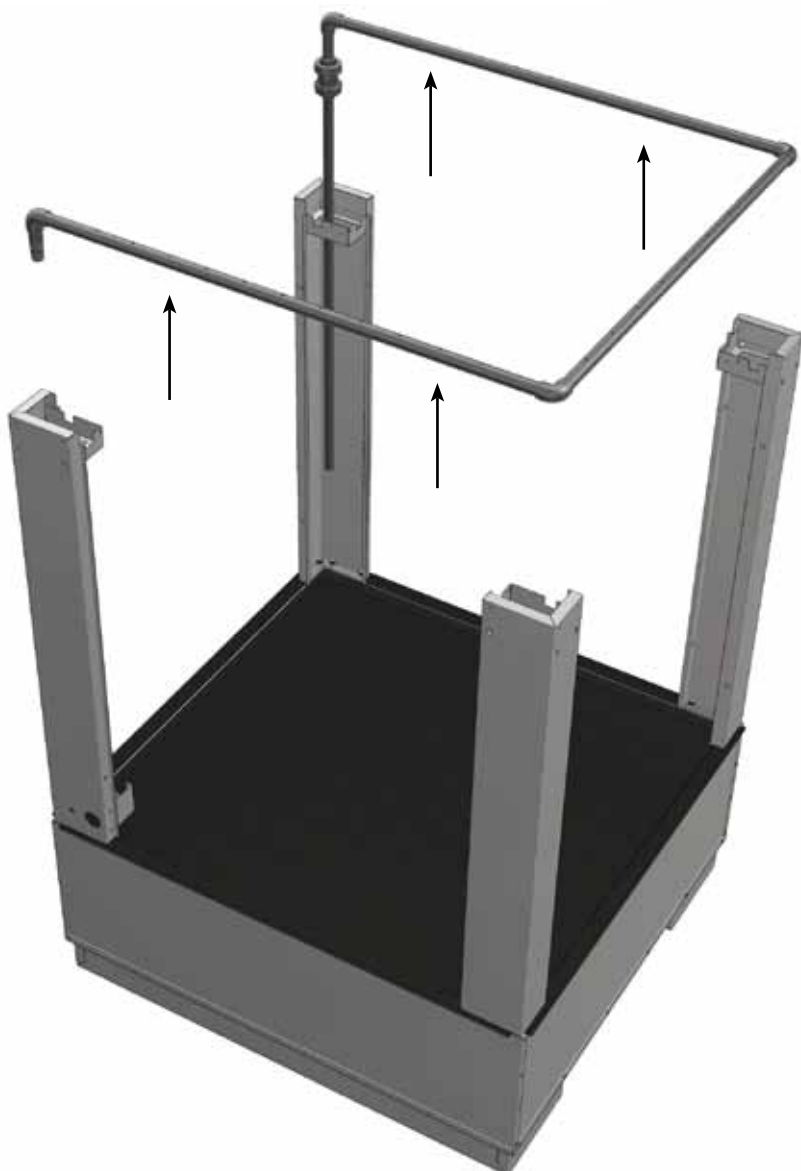
4. Remove the rivets that clamp the top panel using a 5mm drill bit. After this, lift the top panel to free the columns.

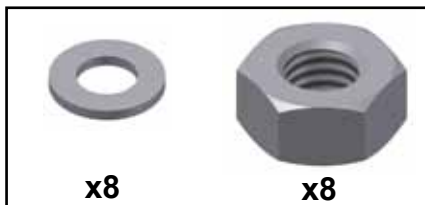




5. Rimuovere i 3 gocciolatori e sollevare il sistema di distribuzione acqua, in modo da liberare le 2 colonne di fronte alla ventola.

5. Remove the drippers in order to free the water distribution system. Lift it from the columns.





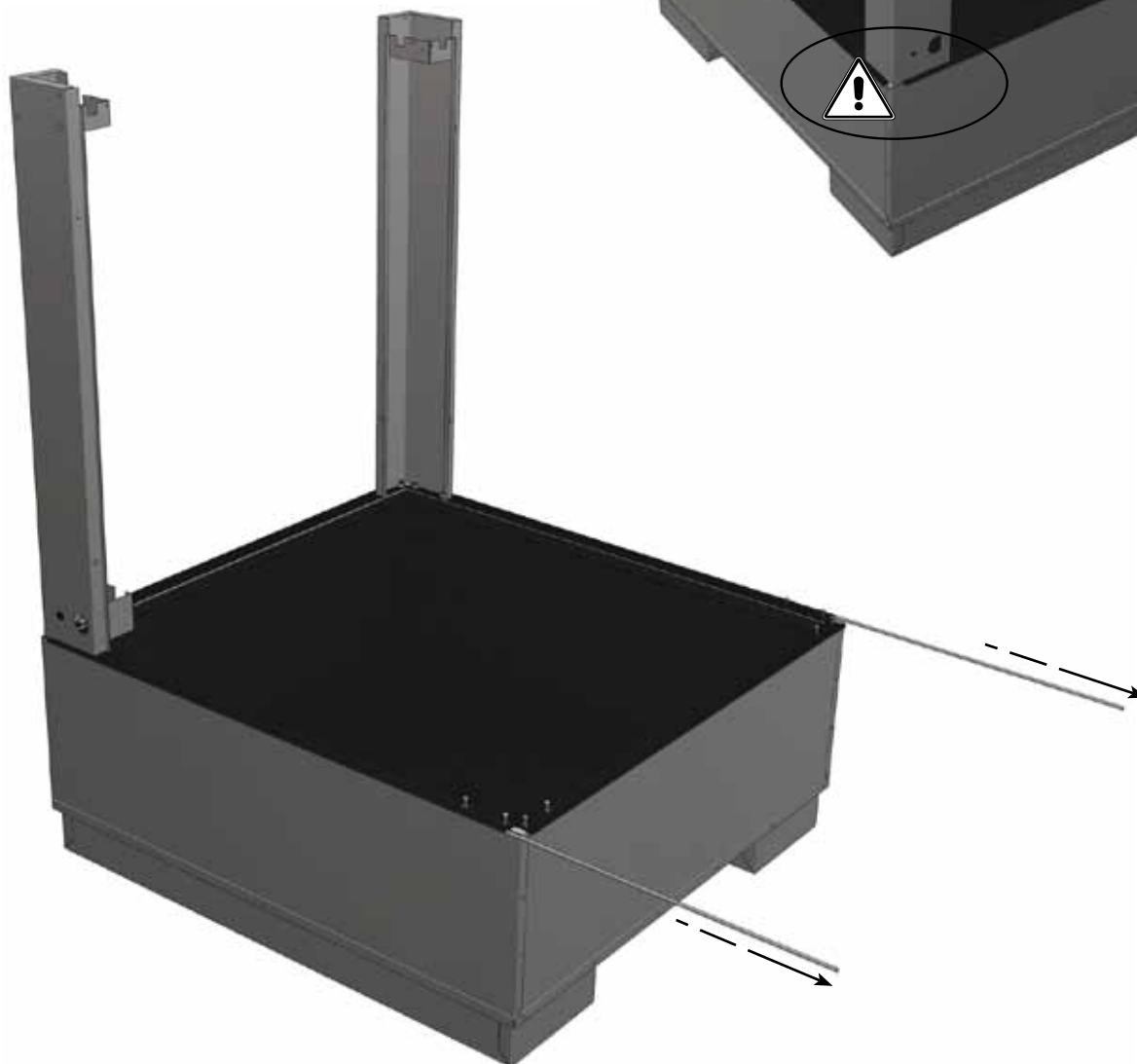
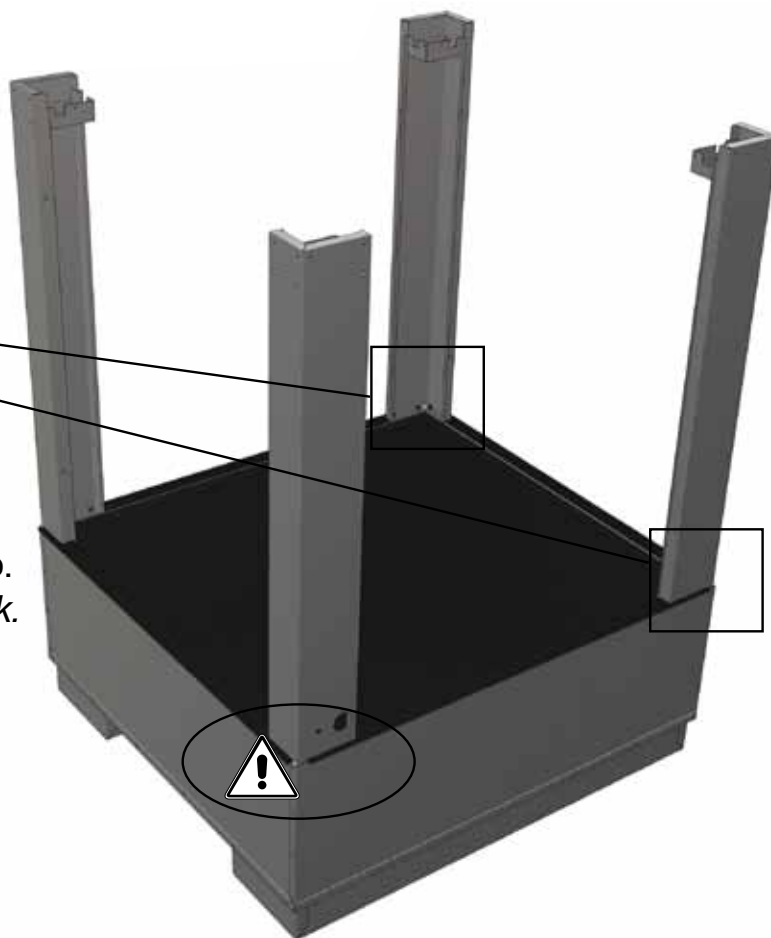
6. Svitare i dadi M8 per smontare le 2 colonne lato opposto alla ventola.

6. To unassemble the columns in front of the fan's panel removing the nuts M8 and the washers.



7. Rimuovere le 3 bacchette di fissaggio.

7. Remove the plastic rods from the tank.



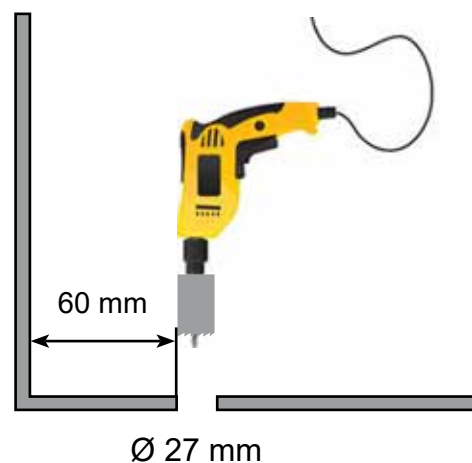
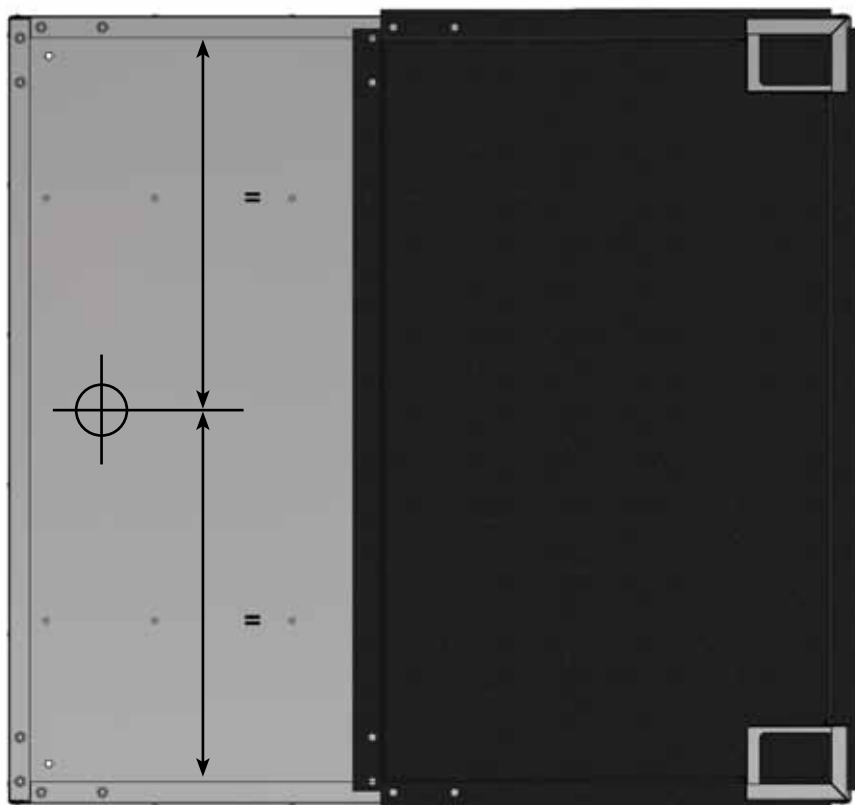
8. Spostare la vasca accumulandola verso il lato ventola.

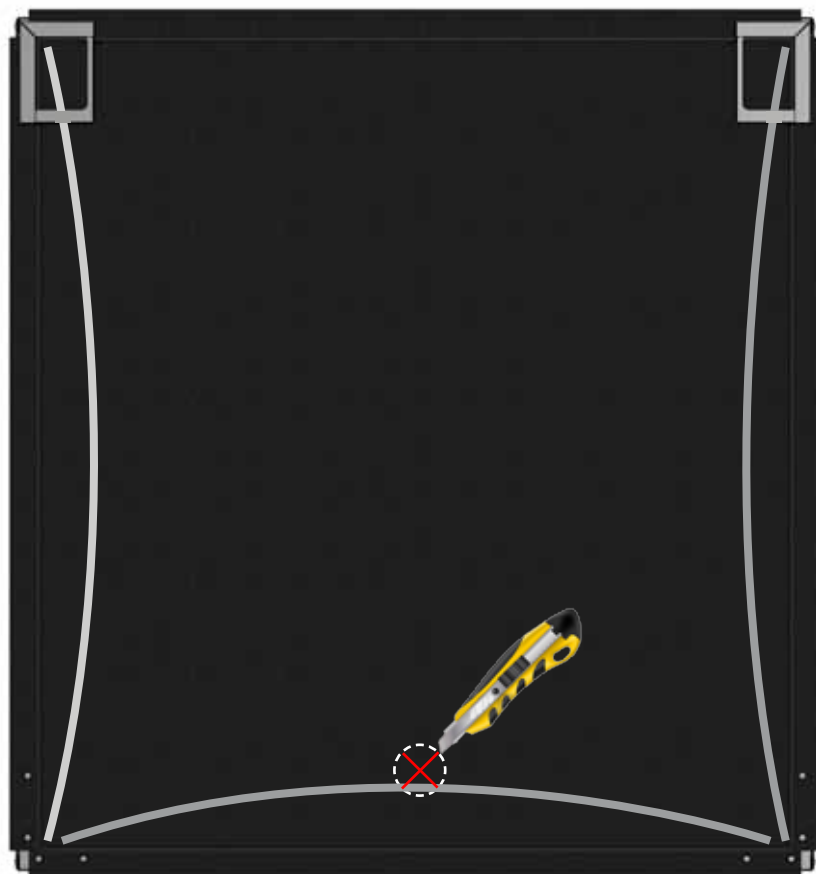
8. Move the pliable tank to the fan side.

9. Utilizzando la fresa Ø 27 mm, forare il pannello inferiore alla posizione indicata. Rimuovere accuratamente ogni truciolo residuo di lavorazione e l'eventuale bava dal bordo del foro utilizzando una lima.

9. Using the drilling bit diameter 27mm, make a hole in the bottom panel following the position noted in the drawing.

With a file, deburr the hole and remove the sharp edges.





10. Stendere la vasca e posizionare le bacchette di fissaggio sul fondo per mantenerla in posizione.
 10. *Extend the pliable tank and arrange the plastic rods like in the picture to maintain the tank in the right position.*

11. Utilizzando un cutter, effettuare un taglio a croce in corrispondenza del foro fatto in precedenza sul pannello inferiore.
 11. *With a cutter make a cross cutting on the tank, in the same position of the bottom panel hole.*

12. Assemblare i componenti idraulici utilizzando il collante in dotazione.

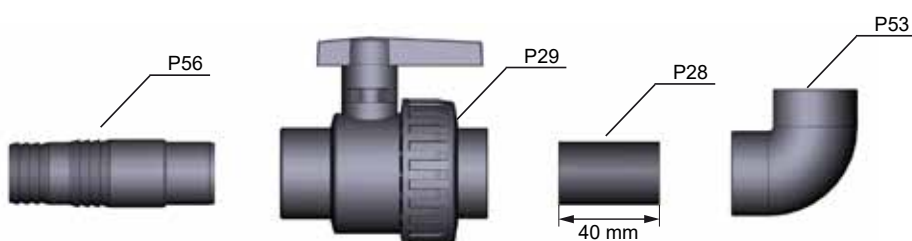
ATTENZIONE!

Attendere 24h prima di mettere i collegamenti idraulici a contatto con l'acqua.

12. *The hydraulic components shall be assembled using the adhesive included.*

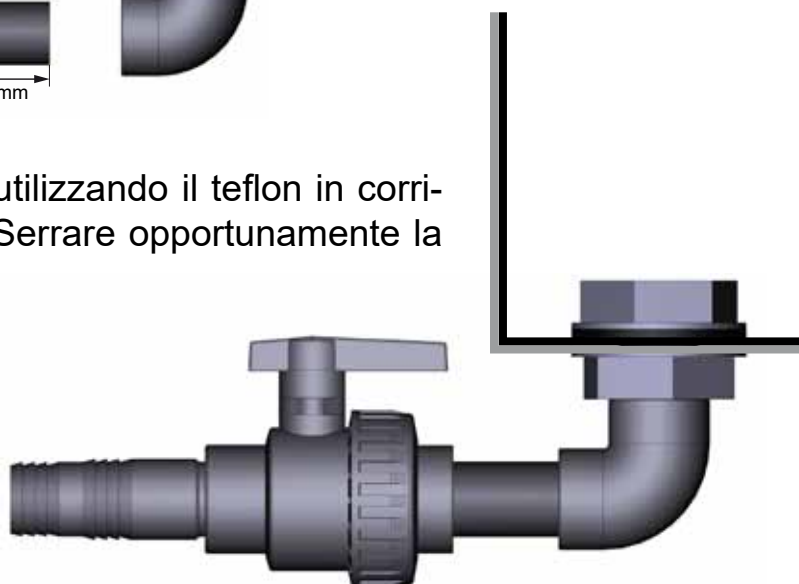
ATTENTION!

It is necessary wait 24h, before to put the equipment in function.



13. Collegare lo scarico alla vasca utilizzando il teflon in corrispondenza delle giunzioni filettate. Serrare opportunamente la flangia di scarico e verificare che non vi siano perdite.

13. *Connect the discharge flange to the tank, sealing the threaded junctions with teflon. Tighten the flange properly and check possible water leaks.*



14. Ripristinare il PERIcooler31 seguendo i punti da 1 a 7 in ordine inverso.

14. Reassemble PERIcooler31 following instructions from point 1 to 7 in reverse order.



WDK - ELENCO COMPONENTI/PARTS LIST

Code	Description	Dimension	Pcs
P28	Tubo in PVC / PVC pipe	Ø25mm	1
P29	Valvola monoghiera PVC / PVC ball valve	F/F 25mm	1
P53	Gomito in PVC a 90° / PVC elbow 90°		1
P55	Attacco serbatoio / Tank connector		1
P56	Portagomma / Hose coupling		1

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